Dart Aerospace Ltd. Monday, 17/07/2006 9:55:47 AM Date: Linda Lacelle User **Process Sheet** : D2365 **Drawing Name** Customer : CC-DAR01 Dart Aerospace Ltd. Job Number : 27928 : 10804 Estimate Number AI LA: **Part Number** : D2365 P.O. Number S.O. No. : 1/12 · FINISH PER DRWG : 17/07/2006 **Drawing Number** This Issue : NC Project Number AIU: Prsht Rev. : 17/07/2006 AIL: First Issue **Drawing Revision** : 00015 AIN: **Previous Run** Material **Due Date** : 24/07/2006 Qty: 21 Um: Each Written By Checked & Approved By Comment Additional Product Job Number: Description: Seq. #: **Machine Or Operation:** SMALL & MEDIUM FAB RESOURCE 1 1.0 SMALL FAB 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STK D2365 B 23759 2.0 D2365 Wear Plate Comment: Qty.: 1.0000 Each(s)/Unit Total: 21.0000 Each(s) Wear Plate SMALL FAB 1 3.0 SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 INSTALL INSERT PER DRWG D2365 REV.C FE832EF B M 101 483 *a*1) FE832EF 4.0 PEM Insert Comment: Qty.: 2.0000 Each(s)/Unit Total: 42.0000 Each(s) **PEM Insert**

INSPECT WORK TO CURRENT STEP

Page 1

5.0

QC5

Comment: INSPECT WORK TO CURRENT STEP

Date: User: ·

Monday, 17/07/2006 9:55:47 AM

Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2365

Job Number: 27928

Part Number: D2365

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY & STK USING NEW B/N



7.0 DC

Comment: DOCUMENT CONTROL

INSPECT LEVEL 21

Job Completion



Qty:

21 Um:

Each

Date:

Monday, 17/07/2006 8:13:59 AM

User:

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Material

Due Date

Description:

SMALL & MEDIUM FAB RESOURCE 1

SMALL & MEDIUM FAB RESOURCE 1

Drawing Number

Project Number

Drawing Revision

: D2365

: D2365

: 24/07/200€

· FINISH PER DRWG

Customer

Job Number

: CC-DAR01 Dart Aerospace Ltd...

S.O. No. :

Type

: 27928 : 10804

Estimate Number

P.O. Number

This Issue Prsht Rev.

: 17/07/2006

: NC

: // First Issue

: 00015

Previous Run Written By

Comment

Checked & Approved By

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

SMALL FAB 1

Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STK

D2365 B

2.0

D2365



Comment: Qty.:

Wear Plate

SMALL FAB 1 3.0

Comment: SMALL & MEDIUM FAB RESOURCE 1 INSTALL INSERT PER DRWG D2365 REV.C

FE832EF B M (0) \\33

4.0 FE832EF

PEM Insert

Wear Plate

Comment: Qty.:

1.0000 Each(s)/Unit Total: 21.0000 Each(s)

2.0000 Each(s)/Unit Total: 42.0000 Each(s)

PEM Insert

QC5 5.0

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Page 1

Form: rprocess

	The state of the s				
			•		
	e de la companya de l				
	©				j
.2					
s. A					1.5
ž.					
	X.				
	(±				
	·				
7. 					
)					
					: · ·
2 2 2 2					
\$ #2.					3 3
e.					
Ä X					
- day					
\$					
					i
The second secon					
77 14					*
8 5, 11 27					
1		ia .			× *
N.A					

Date: User: Monday, 17/07/2006 8:13:59 AM

Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2365

Job Number: 27928

Part Number: D2365

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 IDENTIFY & STK USING NEW B/N

7.0

DÇ

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL **INSPECT LEVEL 21**

Job Completion

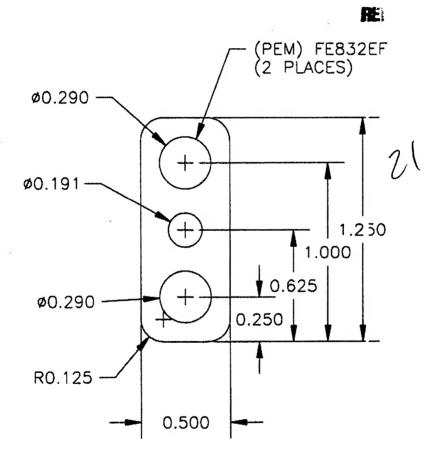




DESIGN		DRAWN BY B WILLIAMS			AEROSPACE INTERNATIONAL AIRPORT,		
CHECK		APPROVED	DRAWING	NO.			REV. C
B	W	W	D2365			SHEET	1 OF 1
DATE		1	TITLE	······			SCALE
95:0	1:20		WEAR	PLATE			2:1
C		95:03:06	0.191	WAS	0.197		

RELEASED 1971/04/22 OS

Vag



6061-76 (00-A-250/11) 0.063 THICK \$ 00.09.26

ACID ETCH & ALOPINE PER QSI 005 4.1.1 \$

INSTILL FERBLEF (2 PLS) AFTO. ALOPINE 74.00.03.07

A151-304/316-55

MATERIAL: 6061-T6 ALUMINUM -0.063 THICK, ANODIZE BLACK AFTER ANODIZING INSTALL (PEM FE832EF) 2 PLACES